# Harlequin **HvdroClear** SEWAGE TREATMENT PLANT

## **HydroClear HC30 Wastewater Treatment Plant**

HydroClear represents significant progress for the domestic wastewater treatment industry.

Contemporary design engineering and analysis software and state-of-the-art manufacturing facilities combine to create this unique product which dominates the sewage treatment plant market with class-leading pollutant removal level of 97%.



#### **Standard Features:**

- Tank bodies moulded in one piece from durable medium density polyethylene material
- 160mm inlet and outlet connections
- Integrated lifting eyes for ease of handling and installation
- Fully secured 450mm pedestrian duty manhole covers comply with statutory regulations
- Adjustable turrets allowing for shallower invert levels
- Above ground air blower housing delivers more reliable and efficient operation, and allows easy access for maintenance
- Air blower function alarm
- Easy access to the bubble diffuser within the aeration tank
- Virtually silent operation
- Cost effective installation
- 24 month service period reduces operating costs
- HydroClear owners can determine their own de-sludge intervals giving potential cost savings
- Mechanically reliable with no moving parts or electrics within the tank
- Certified to EN12566-3

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## **HydroClear HC30 Wastewater Treatment Plant**

### **Optional Equipment:**

- Pumped outlet
- ♦ 300mm turret extension piece(s) max. allowable invert level of 2m

### **Technical Data:**

COD 91.2% 5   Treatment Efficiency BOD <sub>5</sub> 96.6% 1	ffluent i9 mg/l	
Treatment Efficiency BOD <sub>5</sub> 96.6% 1		
	.1 mg/l	
NH <sub>4</sub> -N 85.8% 4	.5 mg/l	
SS 94.7% 1	.9 mg/l	
Nominal hydraulic daily load 6,000Litres / day	6,000Litres / day	
Nominal organic daily load 1,800g BODs / day	1,800g BODs / day	
Inhabitants served 21 - 30	21 - 30	
Desludging interval 6 months *	6 months *	
Electrical consumption 3.6 kWh/d	3.6 kWh/d	
Power requirements230V149W1.5A (start-up current	230V 149W 1.5A (start-up current)	
<b>Volumes (at operational</b> Primary settlement – 6600 Litres	Primary settlement – 6600 Litres	
height) Aeration – 3600 Litres	Aeration – 3600 Litres	
Final settlement – 2990 Litres	Final settlement – 2990 Litres	
Overall dimensions Primary settlement – L 4500mm W 1400mm		
Aeration / Final - L 4500mm W 1400mm	H 2620mm	
Standard inlet depth 1000 mm		
Standard outlet depth 1050 mm		
Depth from invert to base 1470 mm	1470 mm	
Depth from base to ground 2470 mm	2470 mm	
Pipe diameter 160 mm	160 mm	
Net Weights Primary - 450kg		
Aeration / Final - 630kg		

<sup>\*</sup> de-sludge interval up to 6 months depending on the number of inhabitants

#### **Issued By:**

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